

Fuji Medium-voltage IGBT Inverters

# **FRENIC4600FM5e**



# **FRENIC4600FM5e**

***AC Adjustable Speed Drive***

**Fuji Electric Systems Co., Ltd.**

# Environment-friendly inverters.

Fuji medium-voltage IGBT inverter FRENIC4600FM5e is used for direct variable-speed control of medium-voltage motors, and greatly raises the efficiency and power factor, stabilizes motor operation and conserves energy.

## Compact design for space saving

- The industry's smallest-class inverter achieved by significant panel size reduction

## Ideal inverter for power sources and motors

- The multi-phase diode rectifier system reduces harmonics on the power source side.
- Due to the use of Fuji Electric's unique multi-level PWM control system, the switching surge is reduced and existing motors (standard ones) can be operated.

## High-efficiency and high-power factor

- The use of a multi-phase diode, full-wave rectifier provides a high-power factor (95% or more) on the power source.
- The elimination of output transformers for operation has improved total efficiency (approx. 97%).
- Fuji Electric's original multi-level PWM control has reduced the IGBT switching loss.



## High-reliability

- Higher equipment reliability is achieved by reducing the number of inverter cells by using a single-phase, 3-level inverter, etc..
- Stable operation is maintained despite load fluctuations, by the simple sensor-less vector control function.
- The control device has a 32-bit MPU for quick response and high-accuracy.

## Contributes to energy saving

- A substantial energy saving is achieved by variable-speed control of a square-law reduced torque load such as a fan or pump.

## Easy maintenance

- The inverter is air-cooled, requiring no cooling water.
- Start/stop operation, parameter setting, fault display and data monitoring are performed from the touch panel with simple loader functions.
- Simple, built-in auto-tuning functions facilitate testing and adjustment.
- Fault diagnoses are easily performed.
- A dry-type input transformer is adopted.

FRENIC4600FM5e

**High-reliability and simple-maintenance inverters utilizing the latest power electronics such as 3-level inverter, mounting of special MPU and no need for harmonic filter/power-factor regulating capacitor.**

## Master control PC board

- Mounting of a 32-bit MPU, and a special MPU in the voltage and current detection system offers a quick response and high accuracy.
- Incorporation of a simple sensor-less vector control function enables inverters to maintain stable operation irrespective of load fluctuation even without a speed sensor.
- Vector control with a speed sensor is available (as an option) for equipment having high speed and torque accuracy requirements.

## Input multiplex-winding transformer

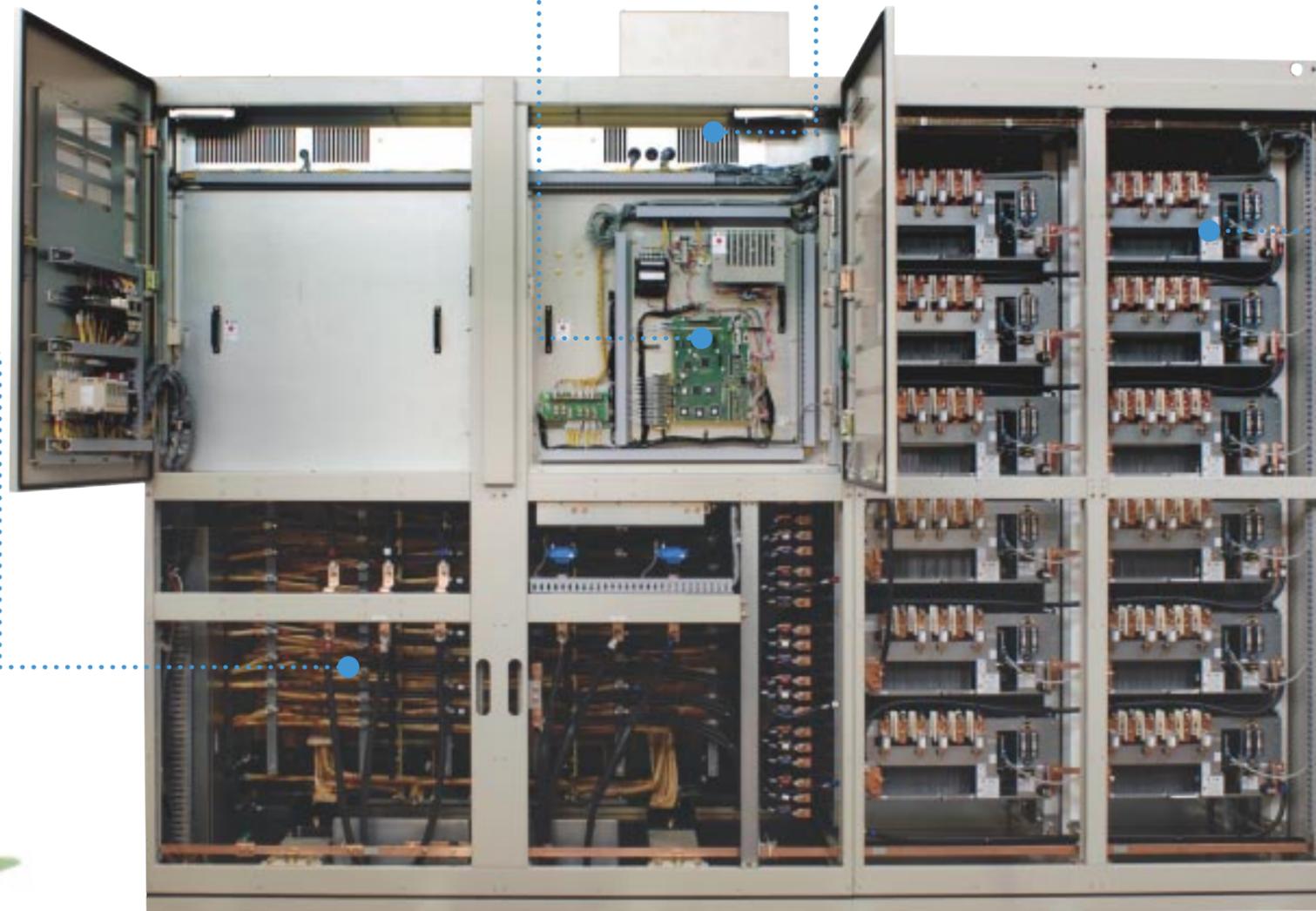
- Harmonic current on the power source side is low due to a multiplex configuration of the secondary winding.
- An equivalence of 36-phase rectification is effected, so harmonic current satisfies the standard level of IEEE.
- Harmonic filters and power factor improving capacitors are not needed.
- Because a dry-type input transformer is used in the panel, external cabling work between the input transformer and inverter panel is no longer necessary.

## Cooling fan

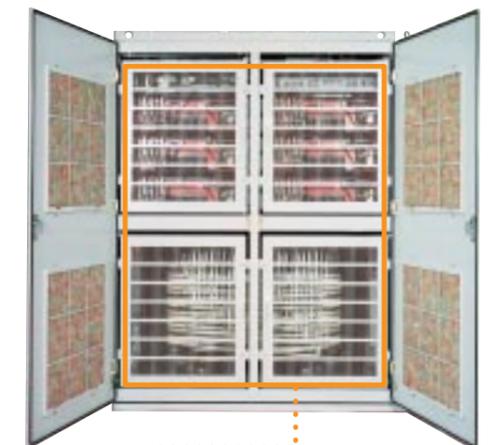
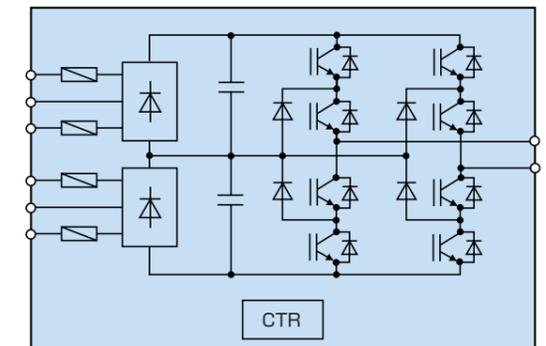
- Air-cooled inverters make maintenance easy.

## Inverter cell

- The number of inverter cells has been substantially reduced by adopting a single-phase, 3-level inverter design.
- Each inverter cell alone can be replaced easily, because the controller, diodes, IGBT elements and DC intermediate capacitor are combined into an integral body.



6.6kV 1,540kVA



When requested, protection covers can be provided inside the inverter panel (as an option). Protection covers will protect from unexpected contact with live metal parts of the main circuit.

## Clean power input

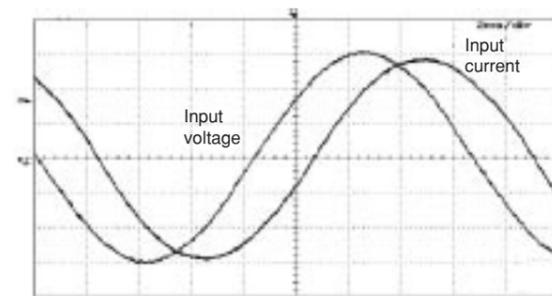
### Substantial reduction of harmonic current on power source side

Due to progress in power electronics, semiconductors have recently been used for industrial electrical equipment and household electrical appliances in order to enhance convenience and ease of operation. However, due to harmonic currents generated from such equipment and appliances, the voltage of the power system is often distorted and many troubles occur in equipment connected to the power system. However, because the use of equipment containing power electronics will increase, measures for suppressing harmonics need to be improved.

FRENIC4600FM5e suppresses the harmonics by using a multi-phase diode rectification system (equivalent to 36-phase rectification), thereby substantially reducing the generation of harmonics in comparison with previous models. The harmonic generation level stipulated in IEEE-519 (1992) is satisfied.

This inverter is ideal for power sources.

■ Current waveform on power source side



■ Harmonic current content

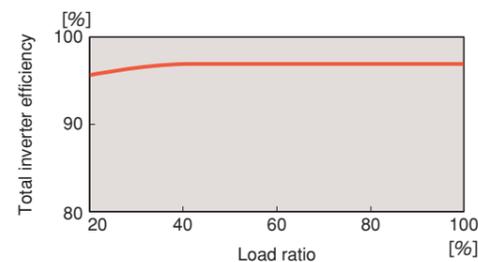
Order	5th	7th	11th	13th	17th	19th	23rd	25th	35th	37th
IEEE value [%]	4.00	2.86	1.83	1.49	1.14	1.02	0.87	0.80	0.80	0.80
Measured value (*) [%]	0.58	1.0	0.20	0.32	0.75	0.54	0.06	0.24	0.58	0.27

(\*): Example value from our full load test

### Total inverter efficiency as high as approximate 97% (at full load)

- Because an output transformer is unnecessary, inherent losses are eliminated.
- Multi-level PWM control minimizes switching loss.
- Because the harmonic current on the power source side is reduced, the primary winding of the input transformer has a reduced loss due to the harmonics.

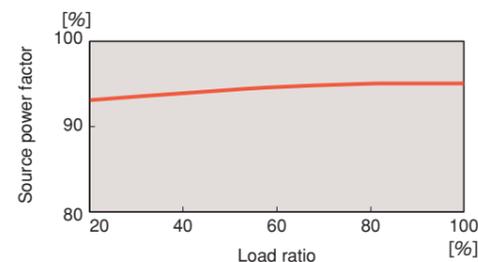
■ Total inverter efficiency curve (including input transformer)



### Source power factor as high as 95% or more (at full load)

- Due to full-wave rectification with multi-phase diodes, operation is allowed with the source power factor (power factor on power source side) set at a high level.
- A phase advancing capacitor and a DC reactor for improving the source power factor are unnecessary.
- A smaller power capacity suffices for inverter operation.

■ Source power factor curve



Note: The efficiency and power factor data on this page are calculated by assuming that a 315kW motor is operated at the rated speed with a 3.3kV-input, 390kVA-output inverter. The data on efficiency is obtained using Fuji Electric's standard 4-pole motor.

## Friendly to machines

If a harmonic current component is contained in the inverter output current, a torque ripple occurs on the output shaft of a motor. A torque ripple means a change in rotational speed or a large vibration if the frequency of the torque ripple matches the natural frequency of the mechanical system and torque ripple is large.

In FRENIC4600FM5e, the harmonic component on the output side is extremely small due to the multi-level (max. 21 levels) PWM control and the main component of torque ripple is at around the carrier frequency (several kHz). Therefore, torque ripple hardly affects the machine side.

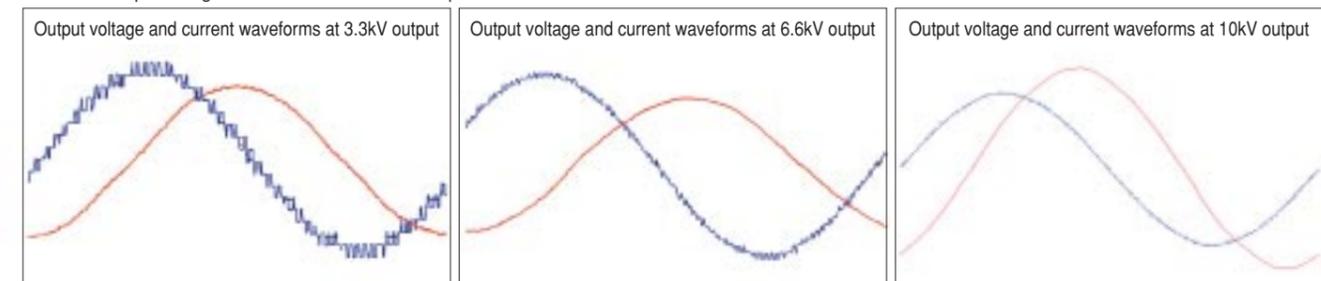
## Friendly to motors

- The multi-level PWM control provides an almost sinusoidal output current waveform, thus reducing motor torque ripple.
- Because the output current is almost sinusoidal, a motor suffers less loss due to harmonics.
- The multi-level (max. 21 levels) PWM control minimizes switching surge and thereby reduces stress on the motor.
- There is no need to reduce motor capacity due to inverter drive.
- There is no need for special cables, etc. due to inverter drive.

drive.

- This inverter is applicable not only to a square-law reduced torque load, but also to a constant torque load such as an extruder.
- For driving a large-capacity motor in a system that has a small power capacity, voltage fluctuation, etc. due to the starting current of a motor will cause problems. However, because the starting current can be suppressed by the soft start of this inverter, operation can be performed.

— : output voltage waveform — : output current waveform



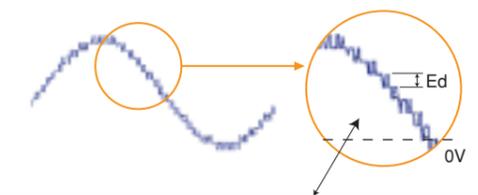
### Note

#### Surge voltage and multi-level output

The output voltage waveform of a PWM inverter is a DC chopping voltage (called "pulse voltage = surge voltage") whose amplitude is determined by voltage  $E_d$  of the DC intermediate circuit. When this surge voltage of inverter output is applied to a motor through a cable, the voltage is reflected repeatedly between the motor terminal and inverter terminal. A sharp overvoltage higher than the inverter output voltage is thus generated at the motor terminal, which may cause dielectric breakdown of the winding.

The maximum level of the overvoltage rises close to twice the DC intermediate circuit voltage  $E_d$  of the inverter. Fuji Electric's medium-voltage inverter suppresses the DC intermediate voltage level so as to realize an output voltage waveform at 9 levels in the 3kV class, at 17 levels in the 6kV class and 21 levels in the 10kV class. As a result, the overvoltage generated at the motor terminal can be suppressed.

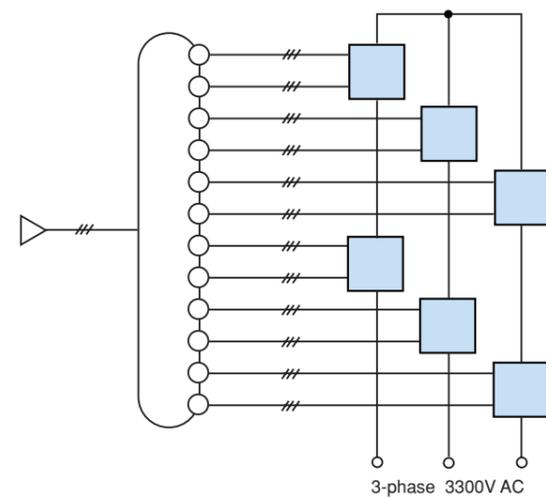
Output voltage waveform (9 levels) in 3kV class



In the 3kV class Fuji Electric's medium-voltage inverter, the output voltage changes in 9 steps (corresponding to 9 levels) within 1/4 cycle. The voltage value of one step equals the DC intermediate circuit voltage  $E_d$ . Therefore, for the same voltage output, a larger number of steps means a smaller voltage value at one step. Thus, Fuji Electric's inverter can also reduce the surge voltage appearing at the motor terminal and thereby moderate the stress applied to the motor.

## Main circuit configuration

Fig. 1 Main circuit configuration of 3.3kV type



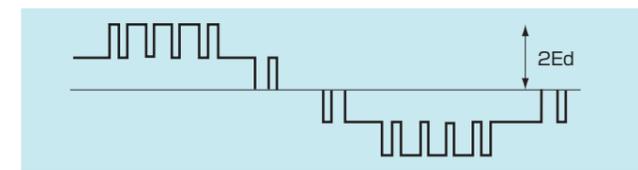
### Principle of operation

FRENIC4600FM5e consists of an input transformer and 6 inverter cells in case of the 3kV type as shown in Fig. 1 (the 6kV type has 12 inverter cells and the 10kV type has 15 inverter cells.)

One inverter cell consists of a single-phase, 3-level inverter and can receive an output voltage of 953V.

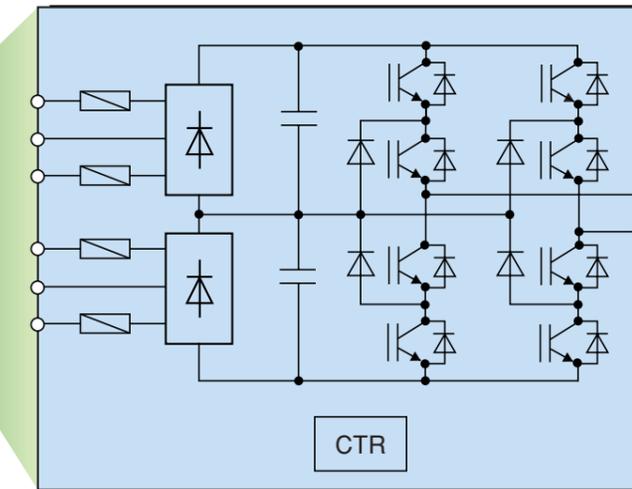
As shown in Fig. 1, the 3kV type obtains a phase voltage of about 1,900V by connecting 2 inverter cells vertically and a

Fig. 3 3-level voltage output



$E_d$ : DC intermediate circuit voltage

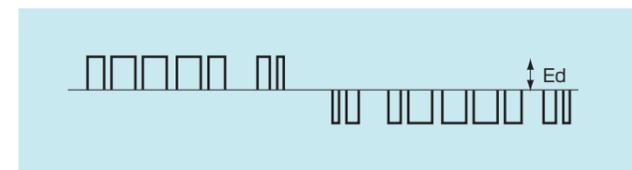
Fig. 2 Internal configuration of inverter cell



star connection of the vertical cell pairs can generate a line voltage of about 3,300V.

Use of the single-phase, 3-level inverter doubles the output voltage obtainable from one cell when compared with a single-phase, 2-level inverter. Therefore, an output voltage of 3.3kV, 6.6kV or 10kV can be obtained by using a smaller number of inverter cells. (See Figs. 3 and 4.)

Fig. 4 2-level voltage output



## Commercial power supply bypass circuit/restarting function after momentary interruption

Changeover to the starting circuit by commercial power supply can be made by installing a bypass circuit (option) on the inverter output side.

In this configuration, motor drive power supply is duplicated, and changeover between commercial power supply and inverter operation is allowed for running a motor at the rated speed. (See Fig. 5.)

Shockless switching between inverter operation and commercial power operation allowed by phase control according to system voltage. (See Fig. 6.) (Synchronizing/parallel off function: option) An electric reactor must be installed on the output side of the inverter to enable this function.

In the event of a voltage drop due to a momentary power interruption, the operation processing pattern can be selected according to the application.

### 1. Selection of major fault at voltage drop due to momentary power interruption

The inverter is stopped in the major fault status and the motor is set in the free run status.

### 2. Selection of restart under free run (option)

Inverter operation is stopped and the motor is set in the free run status. Upon power recovery, the motor under deceleration in free run or under stop is automatically accelerated again through a speed search function.

### 3. Selection of continuing operation at voltage drop due to momentary power interruption (option)

Inverter operation is continued without setting the motor in the free run status even when a voltage drop due to a momentary power interruption occurs. As soon as line voltage is recovered, the motor is accelerated again back to the operating speed.

#### Notes:

- (1) A voltage drop due to a momentary power interruption will be detected at 85% or less of the rated voltage.
- (2) Operation can be continued within 300ms at a voltage drop due to a momentary power interruption (option).

Fig. 5 Power system diagram

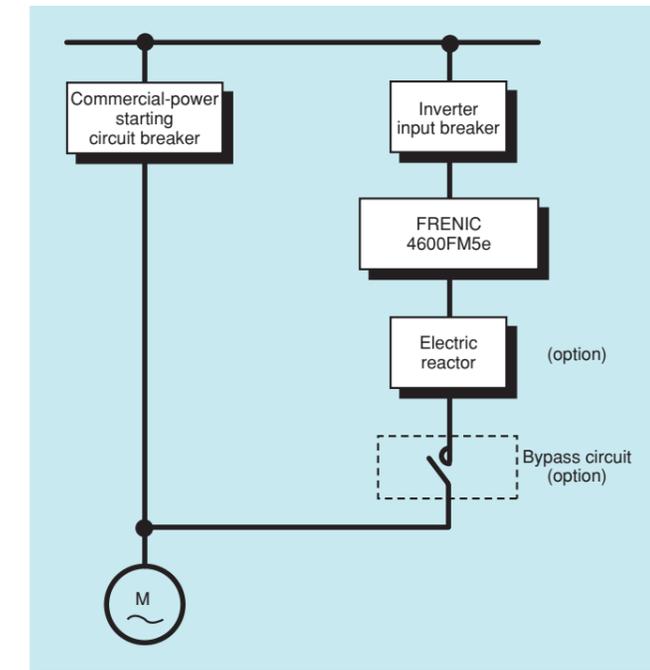
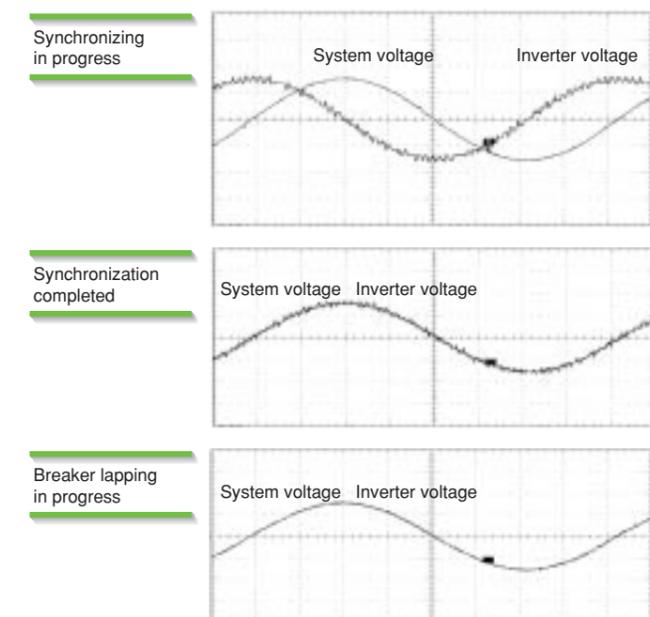


Fig. 6 Synchronization/parallel off waveform



## Operation and monitoring simplified by the touch panel equipped with LCD

**LED monitor**  
Under load running:  
Displays the number of revolutions.  
At tripping:  
Flashing "Err" is displayed.

**LCD monitor**  
Displays various information including operation data, set data and fault data.

**UP and down key**  
Used for changing data No. and values of data setting.

**Program key**  
Used for moving to the monitor screen.

**Shift key (digit shift)**  
Used for shift the position of the cursor from one digit to another in order to change data.

**Reset key**  
At tripping: Releases the stop status due to tripping.  
Under programming: Returns to the previous layer.

**Run key**

**Stop key**

**Function/data selection key**  
Used for selecting display data, moving to data changing mode, and saving data.

### Display description of the touch panel

No.	Description	Number of items
1	Current, voltage and frequency at present (*)	7
2	Parameter setting items	About 320
3	Di/Do status display	7
4	Controller RAM data	About 80
5	Ai/Ao status display	11
6	Sent/received data	About 20
7	Cause of fault	20
8	Present time, operation time	3

(\*): Displays 7 items on the 2-image screen.

### Other functions

- **Fault history**  
Displays a chronological record of 100 faults with the cause and the date and time of occurrence.
- **Trip data display**  
Displays the sampling values of internal data and bit data ON/OFF status in the event of a fault.
- **Save of set data, load, and comparison**  
The set data can be saved in the EPROM of the touch panel.  
The saved data can also be loaded and compared with other saved data.

## Large LCD touch panel (option)

This is a setting and monitoring tool for facilitating operation and monitoring on a 10.4-inch LCD.

### Main functions of LCD touch panel

- Inverter start/stop
- Setting, change and indication of control parameters
- Bar graph display of actual value data
- Indication of fault cause (First fault/detailed indication)
- Trend display
- Test run, etc.

### Notes:

- (1) The LCD unit can be mounted on the panel face (at the position where the touch panel is mounted in page 9).
- (2) The display language is Japanese or Chinese.

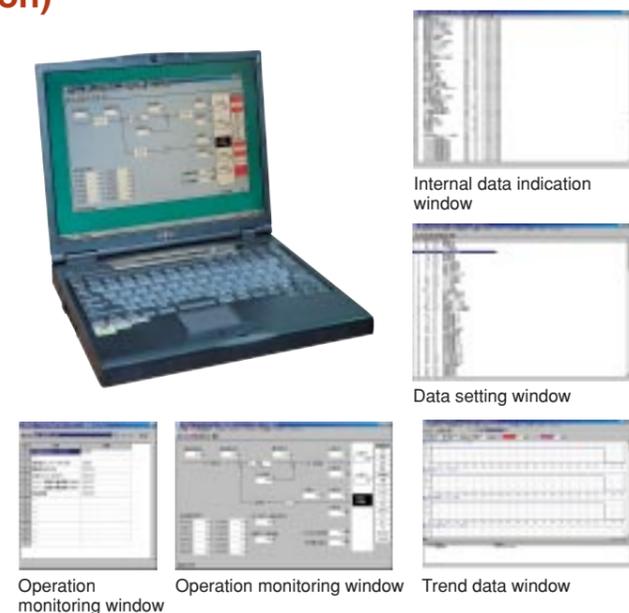


## DDC loader for a maintenance tool (option)

Although maintenance and adjustment can be performed from the touch panel mounted on the panel face, an optional DDC loader is available as a maintenance/adjustment tool. The DDC loader using a notebook computer is easy to use because of its interactive mode.

### Main functions of maintenance tool

- Setting, change, indication and saving of control parameters
- Running status display  
Block diagram display, actual value indication, internal data listing
- Indication of fault cause  
First fault, detailed indication, trace-back data
- Test run

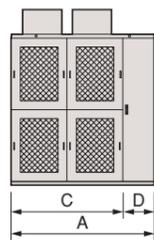




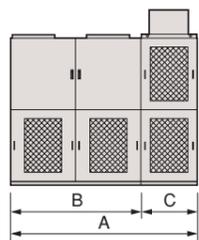
## Dimensions

### Front maintenance structure

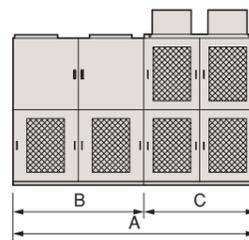
**Fig. 1** 3.3kV: 390, 560, 770kVA



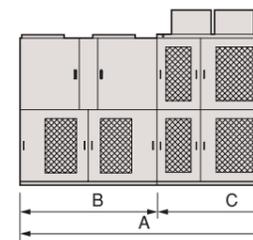
**Fig. 2** 3.3kV: 1150, 1500, 1750kVA  
6.6kV: 470, 570, 670, 780, 960, 1120kVA



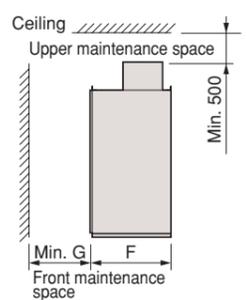
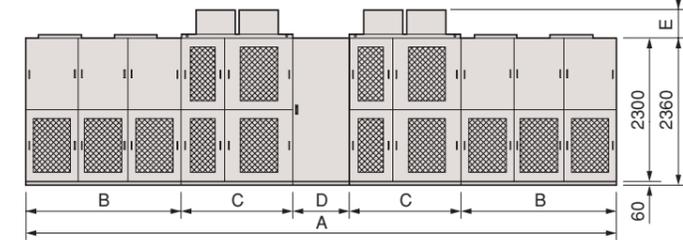
**Fig. 3** 6.6kV: 1320, 1540, 1750, 2000,  
2300, 2600, 3000, 3500kVA



**Fig. 4** 3.3kV: 2600kVA

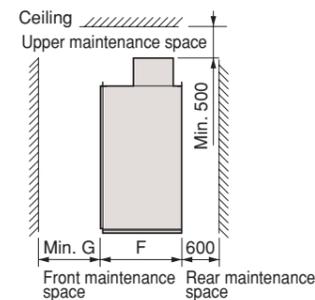
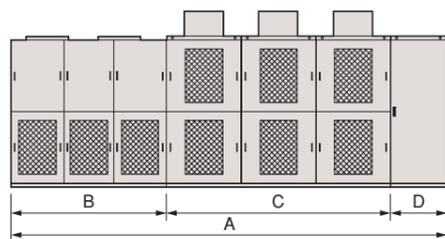


**Fig. 5** 6.6kV: 5200kVA

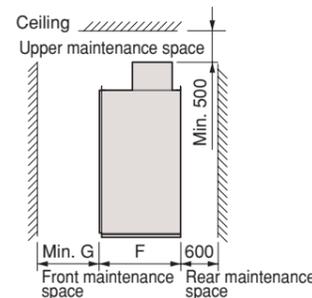
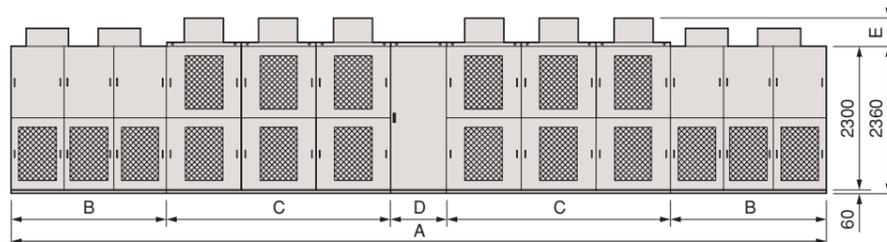


### Front/rear maintenance structure

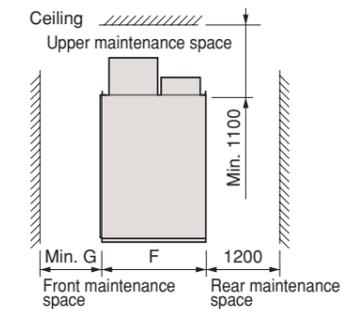
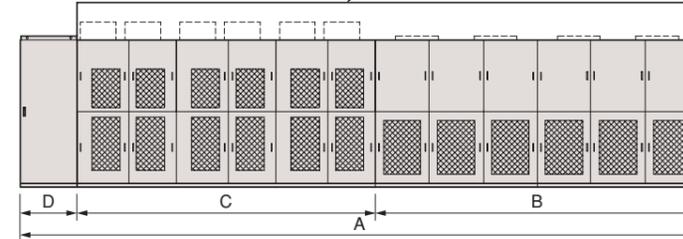
**Fig. 6** 3.3kV: 3500kVA



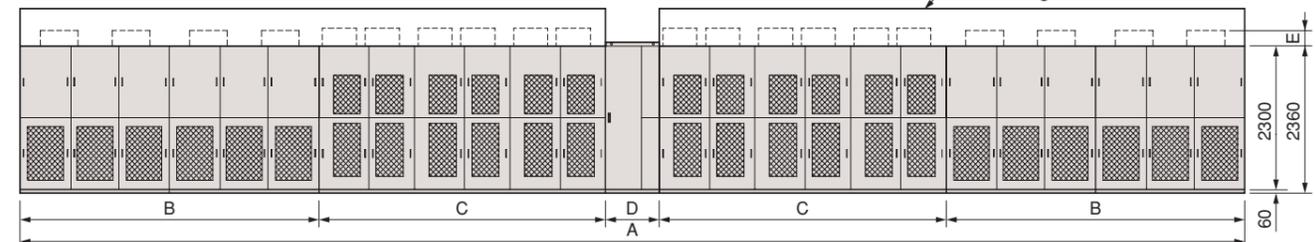
**Fig. 7** 6.6kV: 7000kVA



**Fig. 8** 3.3kV: 5200kVA



**Fig. 9** 6.6kV: 10500kVA



3.3kV		Dimension [mm]							Approx. mass [kg]
Capacity [kVA]	Outline drawing	A (Full width)	B (Transformer panel)	C (Converter panel)	D (Control output panel)	E (Fan)	F (Depth)	G (Maintenance space)	
390	Fig. 1	2000	—	1500	500	458	1000	1300	2000
560		2300	—	1800	500	458	1100	1300	3000
770		2300	—	1800	500	520	1200	1300	4100
1150	Fig. 2	3000	2100	900	—	59	1300	1300	4500
1500		3400	2300	1100	—	455	1400	1300	6200
1750		3500	2300	1200	—	455	1400	1300	7000
2600	Fig. 4	3600	2200	1400	—	455	1400	1500	8100
3500	Fig. 6	6800	2300	3600	900	455	1400	1500	12300
5200	Fig. 8	10900	5200	4800	900	600	1900	1800	26000

Notes: (\*1) The outline dimensions of the panel represent the maximum dimensions of a standard-capacity model. They may differ depending on the applicable motor capacity.  
(\*2) The structure is for maintenance from the front. Be sure to allow at least the maintenance space listed in column G of the above table.

(\*3) A wiring duct is installed on the panel in Figs. 8 and 9 (height: 600mm).  
(\*4) A cooling fan is mounted on the panel. To assure maintainability and cooling performance, allow space of at least 500mm between the top of the fan and the ceiling.

6.6kV		Dimension [mm]							Approx. mass [kg]
Capacity [kVA]	Outline drawing	A (Full width)	B (Transformer panel)	C (Converter panel)	D (Control output panel)	E (Fan)	F (Depth)	G (Maintenance space)	
470, 570, 670, 780	Fig. 2	2900	1900	1000	—	170	1300	1300	4500
960, 1120		3000	2000	1000	—	455	1300	1300	4900
1320, 1540	Fig. 3	3400	2000	1400	—	88	1300	1300	6400
1750, 2000, 2300		4300	2400	1900	—	455	1400	1300	8400
2600, 3000		4800	2400	2400	—	455	1400	1300	10200
3500	Fig. 5	4800	2400	2400	—	455	1400	1300	11200
5200		8400	2300	1400	1000	455	1400	1500	17900
7000		12900	2400	3600	900	455	1400	1500	24500
10500	Fig. 9	21800	5600	4800	1000	600	1900	1800	51000

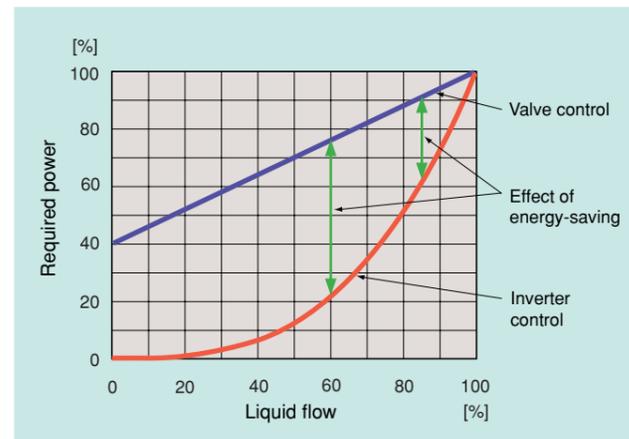
(\*5) The standard front face of the panel is a covered type (except for the control output panel). A door type can also be manufactured.  
(\*6) In the case of the 6.6kV type with a capacity of 5,200kVA and above, back to back installation (front/rear maintenance structure) reduces the panel width by approximately half. Contact us for the dimensions of this type.

(\*7) The outline dimensions of the panel may be changed without notice. Contact us for details.

## FRENIC4600FM5e inverter operation promises substantial energy-saving and carbon dioxide reduction.

In air-conditioning or pumping facilities, fans or pumps typically run at a constant speed even when the load is light. Adjustable speed control according to the load (air or liquid flow) through inverter operation greatly reduces energy consumption and maintains the maximum possible motor efficiency even at low-speed operation.

Liquid flow and power characteristics



### Example of application and energy-saving effect

The following example compares constant speed motor operation with valve (or damper) control, against inverter adjustable speed control operation, and shows the electric power saved.

#### ● Example conditions for calculation

Motor output:  
1,000kW, for annual operation time 4,000 hours  
Operation pattern:  
85% flow for 1/2 of overall time (2,000 hours)  
60% flow for the remaining half (2,000 hours)

#### ● Constant speed operation of motor (with valve control)

At 85% load of liquid flow (Q)  
Required Power (P) = 91% × 1,000kW = 910kW  
At 60% load of liquid flow (Q)  
Required Power (P) = 76% × 1,000kW = 760kW  
Annual power consumption  
910kW × 2,000h + 760kW × 2,000h = 3,340,000kWh

#### ● Inverter operation (adjustable speed control operation with inverter)

At 85% load of liquid flow (Q)  
Required Power (P) = 61% × 1,000kW = 610kW  
At 60% load of liquid flow (Q)  
Required Power (P) = 22% × 1,000kW = 220kW  
Annual power consumption  
610kW × 2,000h + 220kW × 2,000h = 1,660,000kWh

#### ● Annual energy-saving

3,340,000 - 1,660,000 = 1,680,000kWh  
(energy-saving = about 50%)  
Carbon dioxide reduction = 635,040kg

## Options

### Field Web adapter (plusFSITE)



*plusFSITE*

This adapter enables users to carry out remote monitoring of inverters promptly and easily with their own personal computers without using a dedicated system.

#### Main features

- Web server function  
Inverters can be monitored from the browser of a personal computer. (Display screen can be changed if requested.)
- Setting data list window

Real-time operation status window

Real-time trend graph window
- Mail sending function  
Actions can be reported periodically from inverters.
  - Installation and wiring both easy
    - A small and lightweight structure mountable on the front of the inverter panel
    - Connectable with the loader connector of an inverter (RS-232C interface)
    - Connectable with personal computers through LAN cable (IEEE802.3 10BASE-T)
  - Equipped with a 32-bit RISC chip/real-time OS μITRON
  - Protocol converting function  
(Changeable from RS-232C to LAN)
  - The corresponding drive unit is applicable to the FRENIC4600FM5e and other products of Fuji Electric.

### LCD touch panel

The touch panel offers the following key loader functions:

- Start and stop of inverter
- Setting, change and display of control parameters
- Fault data display and fault resetting
- Data monitoring (LED display)

The contents of the above data are displayed on the LCD.

### DDC loader

A loader using a notebook personal computer is available. The easy-to-use interactive type of loader offers the following functions.

- Start and stop of inverter
- Online setting, change, display and printing of control parameters
- Fault resetting
- Trace-back data
- Fault data display and printing
- Data monitoring

### Analog output unit (AO unit)

Data can be output in analog mode during operation. Output data can be freely selectable among about 100 items by operating the touch panel.

### Lifter

A special lifter for drawing out inverter cells

Application	Series	Feature	Output voltage [V]	Capacity range [kVA]			
				10	100	1000	10000
For plant	FRENIC 4000FM5	V/f controlled inverter for plants • Simple control system ideal for fans, pumps, and group operation of motors • High-accuracy frequency control	400			900	
	FRENIC 4000VM5	Vector controlled inverter for plants • High-performance vector control system for quick response, high-accuracy and wide range of speed control • High-accuracy torque control (VMT5)	400			5400	
	FRENIC 4400VM5	Large-capacity vector controlled inverter • The capacity of FRENIC4000 series units has been increased due to 3-level control.	800				16000
For general industry (medium-voltage)	FRENIC 4600FM5e	Medium-voltage direct-output inverter (for fans and pumps) • Compact • Variable speed operation of medium-voltage motors saves energy. • Circuit configuration and control are well designed for power supplies and motors.	3300 6600 10000			5200 10500 5300	
	FRENIC 4600FM5	Medium-voltage direct-output inverter • 3.3/6.6kV IGBT inverter • Variable speed operation of medium-voltage motors saves energy. • Circuit configuration and control are well designed for power supplies and motors.	3300 6600			3750 7500	
For general industry (low-voltage)	FRENIC 5000G11S	Low-noise, high-performance and multi- function inverters	200			90kW	
	400				630kW		
	FRENIC 5000P11S	Low-noise inverter for fans and pumps	200			110kW	
	400				710kW		
FRENIC 5000VG7S	High-performance vector controlled inverter	200			90kW		
400				630kW			

## Selection of inverter capacity

When selecting inverter capacity, select an inverter whose rated current value is larger than the operating current of the motor to be driven.

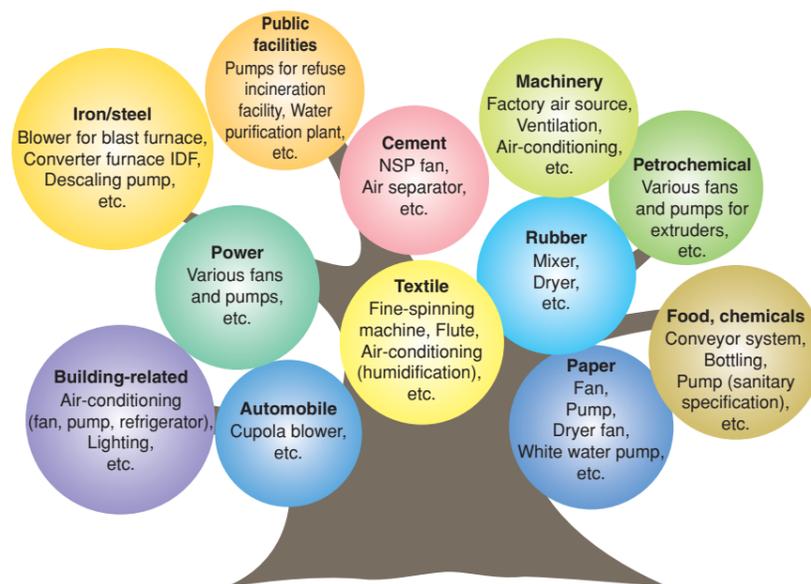
### ● Selection example 1

For driving a 3.3kV, 60Hz, 300kW, 4-pole motor:  
Rated current value of motor: 65A  
Operating current value of motor: 65A  
→Select an inverter capacity of 390kVA (68A).  
(65 < 68A)

### ● Selection example 2

For driving a 3.3kV, 60Hz, 800kW, 4-pole motor:  
Rated current value of motor: 173A  
Operating current value of motor: 130A  
→Select an inverter capacity of 770kVA (134A).  
(130 < 134A)

## Examples of applications



## FRENIC4600FM5e (6.6kV 10,500kVA<sup>(\*)</sup>)



Back to back installation (front side)

(\*): Max. capacity of this model

## Ordering Information

When placing an order or making an inquiry, please state the following.

<b>Application of inverter</b>				<b>Remarks:</b>
<b>Load machine specifications</b>				
Name: <input type="checkbox"/> Pump, <input type="checkbox"/> Fan, <input type="checkbox"/> Blower, <input type="checkbox"/> Air compressor, <input type="checkbox"/> Other ( )				
Load torque characteristics: <input type="checkbox"/> Square-law speed, <input type="checkbox"/> Constant torque, <input type="checkbox"/> Constant output				
Moment of load inertia after conversion into motor shaft (J): <span style="float: right;">kg · m<sup>2</sup></span>				
Overload: %				
<b>Input specifications</b>				
Rated voltage: V ± %		Rated frequency: Hz ± %		
Control power source: -phase, -wires, V, Hz				
<b>Drive motor</b>				
Motor specifications: <input type="checkbox"/> Squirrel-cage rotor, <input type="checkbox"/> ( ), <input type="checkbox"/> Existing, <input type="checkbox"/> New installation				
Rating	Output: kW	No. of poles:	Voltage: kV	
	Frequency: Hz	Speed: r/min	Current: A	
<b>Speed control</b>				
Controllable range: r/min to r/min				
<b>Rotational frequency setting method</b>				
<input type="checkbox"/> Analog signal: 4 to 20mA, 0 to 10V, <input type="checkbox"/> Up/down signal, <input type="checkbox"/> ( )				
<b>Commercial power source bypass circuit</b>				
<input type="checkbox"/> with, <input type="checkbox"/> without				
<b>Ambient conditions</b>				
Install location: Indoor	Humidity: %RH	Temperature: °C	Altitude: m	
Provision of air conditioning:		Limit on carrying-in:		



Kobe Factory, where this instrument is manufactured, is certified by ISO14001 Environmental management systems.

Printed on recycled paper

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